

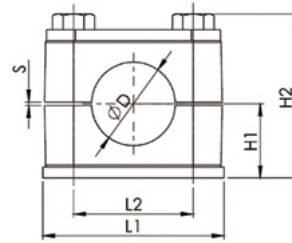
Complete Clamp Kits

KIT CONTENTS

- (1) Polypropylene Clamp Body
- (1) Galvanized Steel Cover Plate
- (1) Phosphated Steel Weld Plate
- (2) Galvanized Steel Hex Head Bolts

Standard Series Clamp Kits are also available with 316 Stainless Steel hardware.

Standard Series Clamp Kit



Group	Ø (mm)	NB (in)	Ø (in)
S1	6		
	6.4		1/4
	8		5/16
	9.5		3/8
	10	R 1/8	
	12		
S2	12.7		1/2
	13.5	R 1/4	
	14		
	15		
	16		5/8
	17.2	R 3/8	
S3	18		
	19		3/4
	20		
	21.3	R 1/2	
	22		7/8
	23		
S4	25		
	25.4		1
	26.9	R 3/4	
S5	28		
	30		
	32		1-1/4
	33.7	R 1	
	35		
	38		1-1/2
S6	40		
	42	R 1-1/4	
	44.5		1-3/4
S7	48.3	R 1-1/2	
	50.8		2
	57.2		2-1/4
S8	60.3	R 2	
	63.5		2-1/2
	70		2-3/4
	73		
	76.1	R 2-1/2	3
	88.9	R 3	3-1/2
	101.6		4

Dimensions (mm)					Item Number
L1	L2	H1	H2	S min.	
36	20	16.5	37	0.4	HCS-006.0-STU *
					HCS-006.4-STU
					HCS-008.0-STU
					HCS-009.5-STU
					HCS-010.0-STU
					HCS-012.0-STU
42	26	19.5	43	0.6	HCS-012.7-STU
					HCS-013.5-STU
					HCS-014.0-STU
					HCS-015.0-STU
					HCS-016.0-STU
					HCS-017.2-STU
50	33	21	46	0.6	HCS-018.0-STU
					HCS-019.0-STU
					HCS-020.0-STU
					HCS-021.3-STU
					HCS-022.0-STU
					HCS-023.0-STU
60	40	24	52	0.6	HCS-025.0-STU
					HCS-025.4-STU
					HCS-026.9-STU
71	52	32	68	0.8	HCS-028.0-STU
					HCS-030.0-STU
					HCS-032.0-STU
					HCS-033.7-STU
					HCS-035.0-STU
					HCS-038.0-STU
86	66	36	76	0.8	HCS-040.0-STU
					HCS-042.0-STU
					HCS-044.5-STU
122	94	51.5	107	0.8	HCS-048.3-STU
					HCS-050.8-STU
					HCS-057.2-STU
					HCS-060.3-STU
					HCS-063.5-STU
					HCS-070.0-STU
148	120	64	132	0.8	HCS-073.0-STU
					HCS-076.1-STU
					HCS-088.9-STU
					HCS-101.6-STU

KIT OPTIONS

HARDWARE MATERIAL

Carbon Steel (ST 37-2) is standard

For 316 Stainless Steel, **CHANGE -ST to -SS** on the item number.

***ORDERING EXAMPLE:**
HCS-006.0-SSU

THREAD

UNC is standard

For metric, **CHANGE "U" to "M"** on the item number.

NOTE: Groups S1 - S8 are 1/4-20 UNC or M6 thread

***ORDERING EXAMPLE:**
HCS-006.0-STM